

HAWK ENTERPRISES OF ELKHART, INC

THE BRUTE

Owner's Manual

Operation • Care • Service

COMMERICAL/INDUSTRIAL DUTY STONE
RESTORATION MACHINE
13", 15", 17", 20" 165 RPM 1.5 HP 180 FRAME
TOTALLY ENCLOSED FAN COVERED MOTOR UNIT



SHOWN WITH OPTIONAL
THREE (3) WEIGHTS

Hawk Enterprises
52744 Park Six Court
Elkhart, IN 46514

Phone: 574-294-1910
Toll Free: 888-289-4295

Fax: 574-970-0289
Toll Free 866-429-5329

Commercial Use Only

TABLE OF CONTENTS

| | |
|---|------------|
| Machine Specifications | 1 |
| Service Information | 2 |
| Important Safety Instructions..... | 2 |
| Grounding Instructions | 3 |
| Operations / Accessories | 3 |
| Brush And Drive Block Installation..... | 4 |
| Adjustments..... | 4 |
| Controls..... | 5 |
| Guidlines For Operation | 5 |
| Cord Storage | 5 |
| Clean Up And Storage | 5 |
| Floor Machine Assemblies..... | 6 |
| Floor Machine Parts List..... | 7-8 |
| Optional Accessories..... | 9 |
| Features | 9 |
| Limited Warranty | Back Cover |

Machine Specifications

| | |
|----------------------|---|
| Chrome Model | HP 1513-180BRUTE, HP1515-180BRUTE, HP 1517-180BRUTE, HP 1520-180BRUTE |
| Painted Model | HP 1513-180TEXHD, HP 1515-180TEXHD, HP 1517-180TEXHD, HP 1520-180TEXHD |
| Voltage | 115V 60Hz, 230V 60Hz, 230V 50Hz |
| Power Cord | 50 Ft. (15.2m) 12-3 ST Fixed/ 2 Peice |
| Motor..... | 1.5 HP / 180 Frame |
| RPM..... | 165 |
| Gear Box | Planetary 3-Idler Severe Duty Hardened Gears With Steel Gear Box Coupler |
| Machine Weight | 13" 113 lbs (51.26 kg) |
| (Without Weights) | 15" 117 lbs (53.07 kg) |
| | 17" 123 lbs (55.79 kg) |
| | 20" 132 lbs (59.87 kg) |
| Machine Weight | 13" 188 lbs (85.28 kg) |
| (With 75lb Weights) | 15" 192 lbs (87.09 kg) |
| | 17" 198 lbs (89.81 kg) |
| | 20" 208 lbs (94.35 kg) |

SERVICE INFORMATION

To obtain consistent performance over the life of your equipment, read through these instructions and save them for future reference. If you require service, contact the dealer from which the machine was purchased or an authorized service station. Always refer to your Limited Warranty for complete service information.

| | | |
|------------|-------|-------|
| | | |
| SERIAL NO. | | MODEL |
| VOLTS | PHASE | HZ |
| MOTOR | AMPS | H.P. |

The model, type, and serial number are indicated on the data plate on the side of the handle. For prompt and complete service, refer to these numbers when inquiring about service.

| | |
|--|---------|
| Write the model and serial number of your unit in the space provided. Refer to the data plate on unit. | |
| SERIAL # | MODEL # |
| Retain this owners manual for future reference. | |

IMPORTANT SAFETY INSTRUCTION

When using an electrical appliance, basic precautions should always be followed, including the following:

READ ALL INSTRUCTIONS BEFORE USING THIS FLOOR MACHINE.



- Your floor machine is equipped with a safety switch lock and power switch triggers designed for your safety. Do not attempt to by pass or defeat the safety switch lock. Never use any device to lock the power switch triggers in the “ON” position.
- Do not leave the floor machine plugged in. Turn off the switch and unplug the electrical cord when not in use and before servicing or changing the brushes or pads.

- Do not allow the machine to be used as a toy. Close attention is necessary when used near children. Do not leave the machine connected to an electrical outlet unattended.
- Use only as described in this manual. Use only manufacturer’s recommended attachments.
- Do not use with a damaged cord or plug. If the machine is not working as it should, has been dropped, damaged, or left outdoors, return it to an aservice center before using.
- Use care to keep the electrical supply cord around sharp edges or corners. Keep the cord away from the heated surfaces.
- Connect to properly grounded (3-wire) outlet only. Refer to Grounding Instructions, Page 4.
- Do not use extension cords or outlets with inadequate current carrying capacity.
- Turn off all controls before unplugging.
- Do not unplug by pulling on the cord. To unplug, grasp the plug and pull.
- Do not handle the plug or floor machine with wet hands.
- Wind the cord no tighter than is necessary to retain it during storage. Refer to Cord Storage, Page 5.
- Use extra care when working on or near stairs.
- Do not use in conjunction with flammable or combustible liquids such as gasoline, or use in areas where explosive vapor or dust may be present.
- Store your floor machine indoors in a cool, dry area.
- Keep your work area well lit.
- WARNING: To avoid electrical shock, use indoors only.

GROUNDING INSTRUCTIONS

This appliance must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This appliance is equipped with a cord that has an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

FOR FLOOR FINISHING MACHINES RATED LESS THAN 150 VOLTS

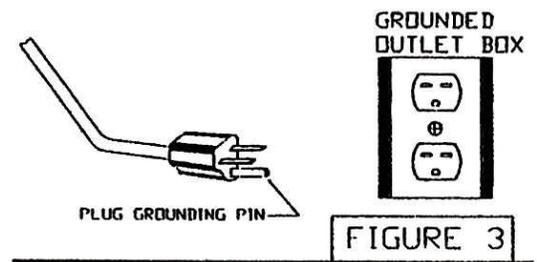
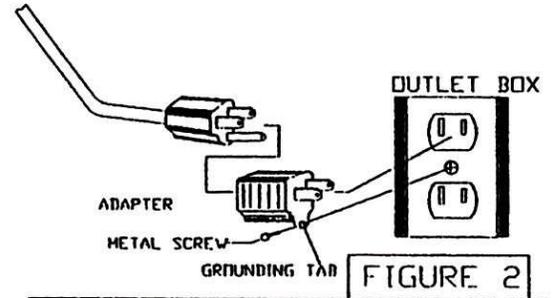
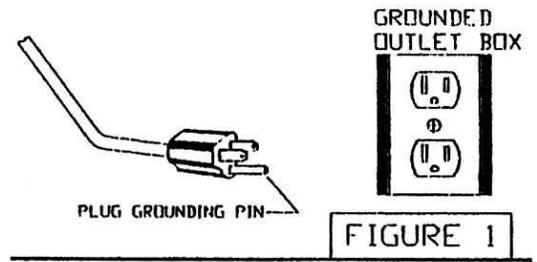


WARNING: DO NOT USE GROUNDING ADAPTERS ON FLOOR MACHINES IN CANADA. CHECK WITH CANADIAN CODES FOR PROPER EQUIPMENT USAGE. IMPROPER USE OF GROUND ADAPTORS CAN CAUSE SERIOUS INJURY, FIRE, OR BE FATAL.

Improper connection of an equipment grounding conductor can result in risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the appliance. If it will not fit the outlet, have a proper outlet installed by a qualified electrician. This appliance is for use on a nominal 120 volt circuit and has a grounding plug that looks like the plug illustrated in Figure 1. A temporary adapter which looks like the adapter illustrated in Figure 2 may be used to connect this plug to a two pole receptacle, as shown, if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet (Figure 1) can be installed by a qualified electrician. The green colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by metal screw.

FOR FLOOR FINISHING MACHINES RATED 150-220 VOLTS:

If the machine is provided with an attachment plug cap as shown in Figure 3, it is intended for use on a 240 volt (nominal) circuit. No adapter is available for this cap.



OPERATION / ACCESSORIES

CHOOSING THE RIGHT BRUSH AND DRIVE BLOCK

Your floor machine is packed completely assembled and ready for use after you install a brush or drive block.

Your floor machine is designed to be used for many different floor care applications. Make sure you use the correct brush or pad for the type of job you want to perform. (Accessories are available from the dealer from whom the floor machine was purchased. See Optional Accessories, Page 10)

When ordering brushes or drive blocks, refer to the following chart and specify correct brush or block diameter when ordering.

| MACHINE SIZE | PAD DRIVER | BRUSH DIAMETER | BLOCK DIAMETER |
|--------------|------------|----------------|----------------|
| 13" | 12" | 13" | 11" |
| 15" | 14" | 15" | 13" |
| 17" | 16" | 17" | 15" |
| 20" | 19" | 20" | 18" |

Clutch plate A0019 is common on all models.

BRUSH AND PAD DRIVER INSTALLATION

NOTE: Disconnect the power cord from the electrical outlet before installing a brush or pad driver.

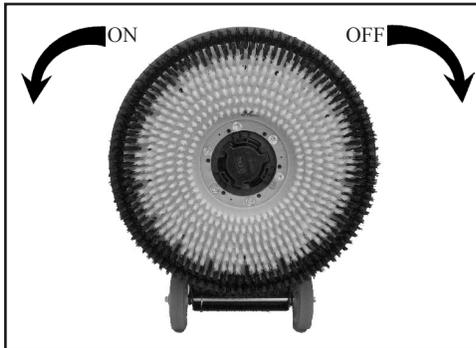


Figure 4

To install a brush or pad driver, leave the handle in the upright position and tip the machine backwards so it rests on its wheels and upper handle section (Figure 4). The brush and pad driver both attach in the same manner; align the cut-outs on the inner ring of the brush or pad driver with the tables on the inside of the ring of the drive hub (Figure 5). Push the brush or pad driver firmly in position, then turn it counter-clockwise until it locks into place. To remove, turn the brush or pad driver clockwise until it stops, and then lift it off. **NOTE:** Always remove the brush or pad driver when the machine is not in use.

NOTE: Disconnect power cord from the electrical outlet before installing or removing brush, pad, or pad driver.

ADJUSTMENTS HANDLE ADJUSTMENT

The handle can be adjusted to any desired work position by simply pushing up on the handle lock (Figure 5). Move the handle to the desired position, then firmly push down on the handle lock which will lock the handle in position.

HANDLE CAM LOCK ADJUSTMENT

With the handle cam lock in the “up” position (unlocked), tighten the adjusting nuts until there is a slight drag when the handle is raised or lowered. The tube should be locked securely when the handle lock is pressed downward (Figure 6).



Figure 5

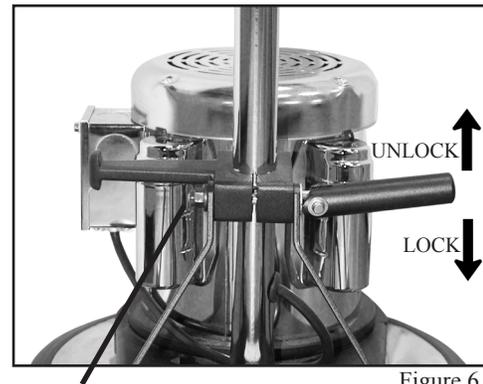


Figure 6

ADJUSTING NUT

CONTROLS ON/OFF POWER SWITCH TRIGGERS

The ON/OFF switch is conveniently located in the form of dual triggers underneath the handle grips.

TO TURN THE MACHINE ON

The operating handle must be lowered to the operating position before switching the machine ON. Place both hands firmly on the handle grips with your fingers around the power triggers. Do NOT apply pressure on the triggers before the safety switch lock is disengaged.

Disengage the safety switch lock by pushing it forward with one thumb. Then, while holding the safety switch lock in the disengaged position, squeeze the power triggers toward the handle grips and return your thumb to the handle grip. (See figure 7)

To stop the machine, simply release the triggers. The safety switch lock will automatically return to the engaged position. (See figure 7)

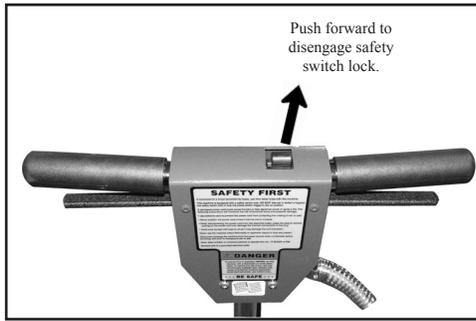


Figure 7

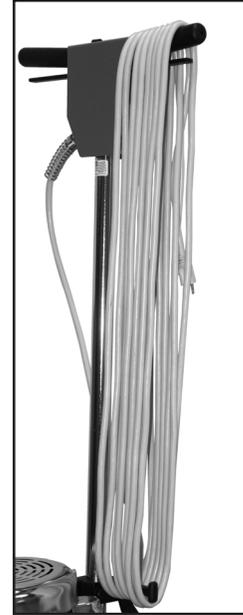
GUIDELINES FOR OPERATON

- Your floor machine is a very sensitive, powerful unit. When in operation, it should be guided gradually and smoothly without sudden or rough motions. You will want to practice with your machine on a smooth surface until you have experience in operating it.
- For ease of operation, always keep the brush or pad surface level, balanced, and flat on the floor at all times.
- Always adjust the operating handle to a comfortable height at which the brush or pad surface is balanced before starting the machine. (See Handle Adjustment Page 4)
- Your floor machine will operate differently on various surfaces. For example, there will be much more resistance when the machine is used with a brush on carpeted surfaces than when it is used with a pad on a smooth surface. The operator should be prepared to adjust for these differences.
- **BEGIN OPERATING THE FLOOR MACHINE WITH THE BRUSH OR PAD SURFACE LEVEL, BALANCED AND FLAT ON THE FLOOR.**
- To move the machine to the right, slowly apply slight upward pressure on the handle.
- To move the machine to the left, slowly apply slight downward pressure on the handle.
- To move the machine forward or backward, keep the brush or pad flat on the floor and push or pull the machine in the desired direction.

DO NOT LET THE MACHINE REST ON THE PAD OR BRUSH FOR AN EXTENDED PERIOD OF TIME. This may alter the shape of the pad or brush which may cause the machine to wobble.

CORD STORAGE

When not in use, loosely wind the power cord around the cord storage hook on the handle shaft and both of the handle grips, as shown:

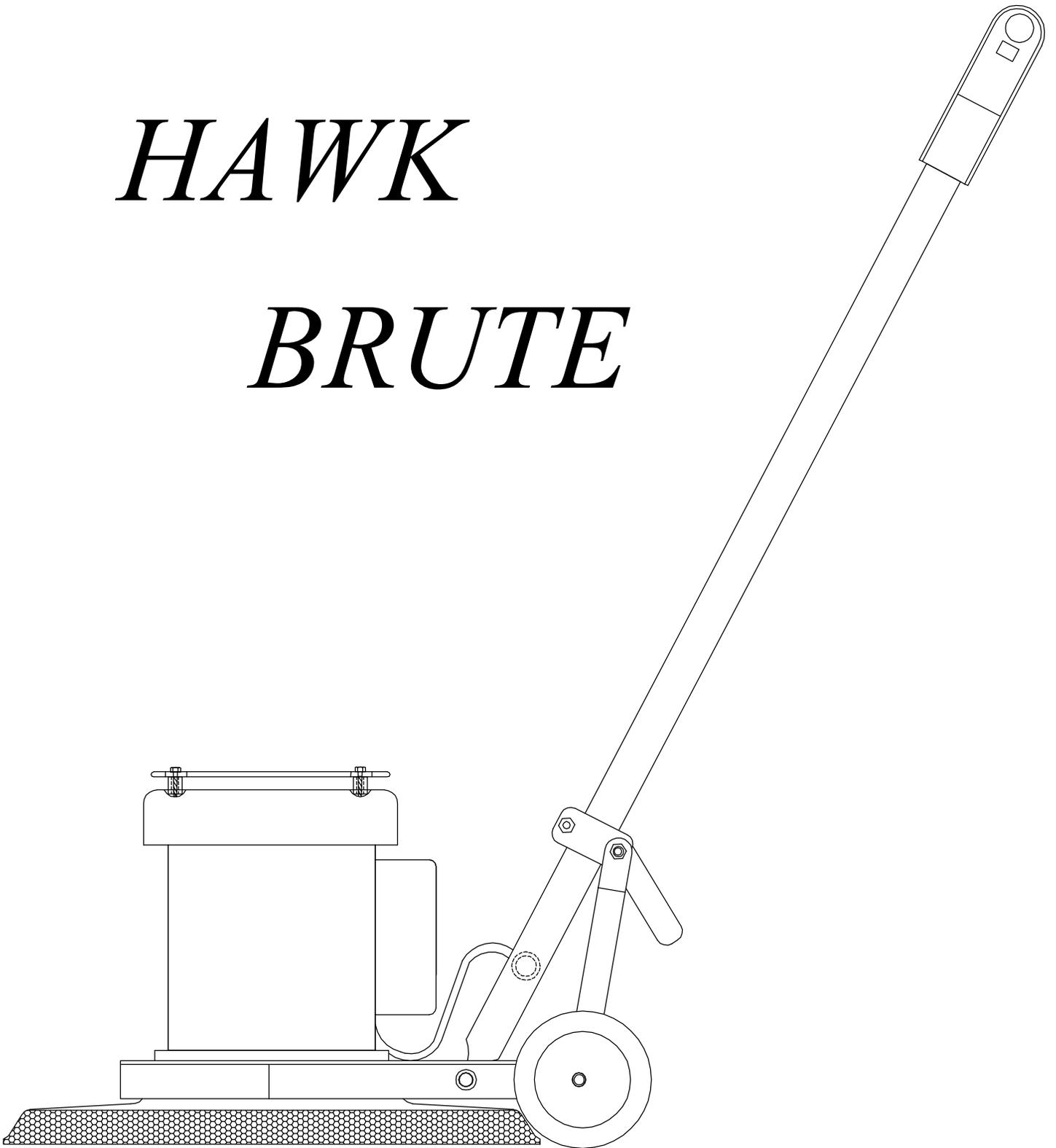


CLEAN UP AND STORAGE

After being used, your floor machine can be wiped clean with a soft, damp cloth and should be stored in a clean, dry place.

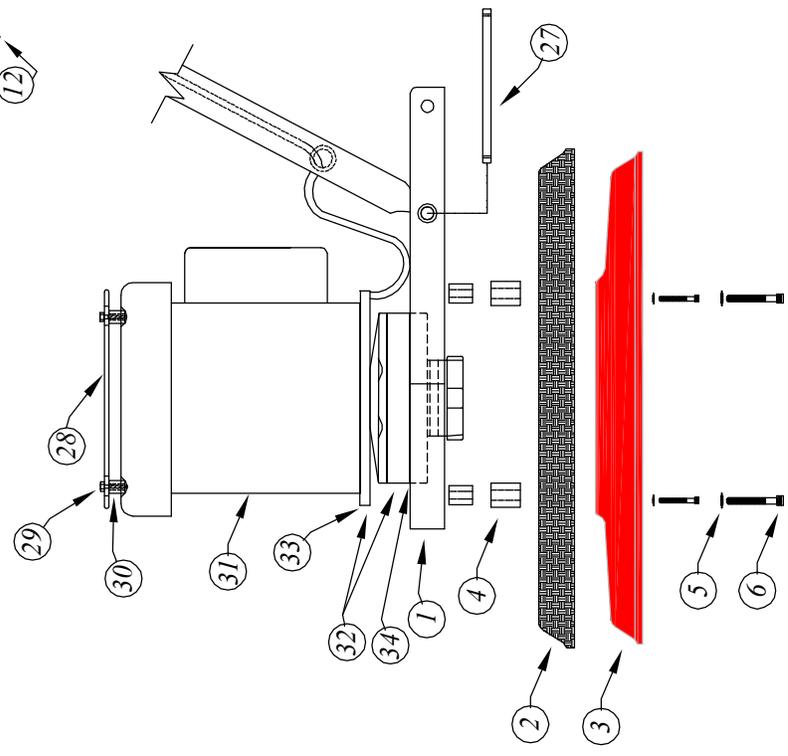
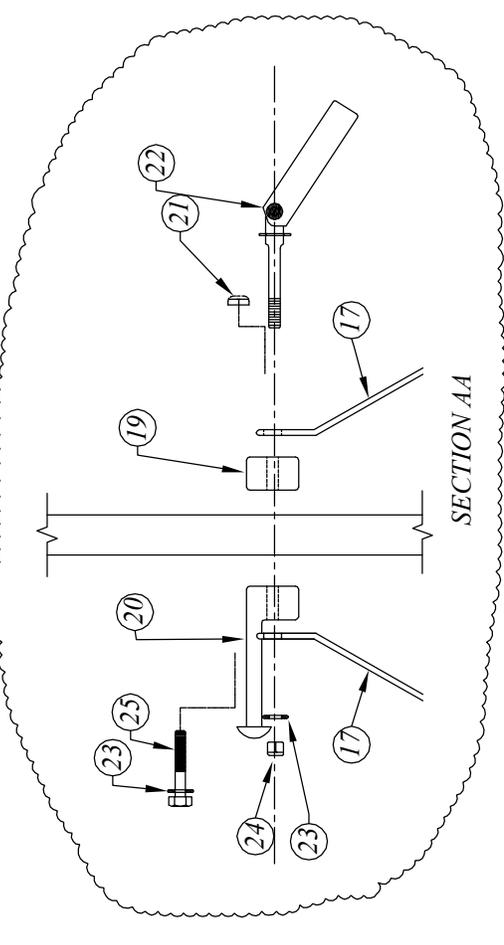
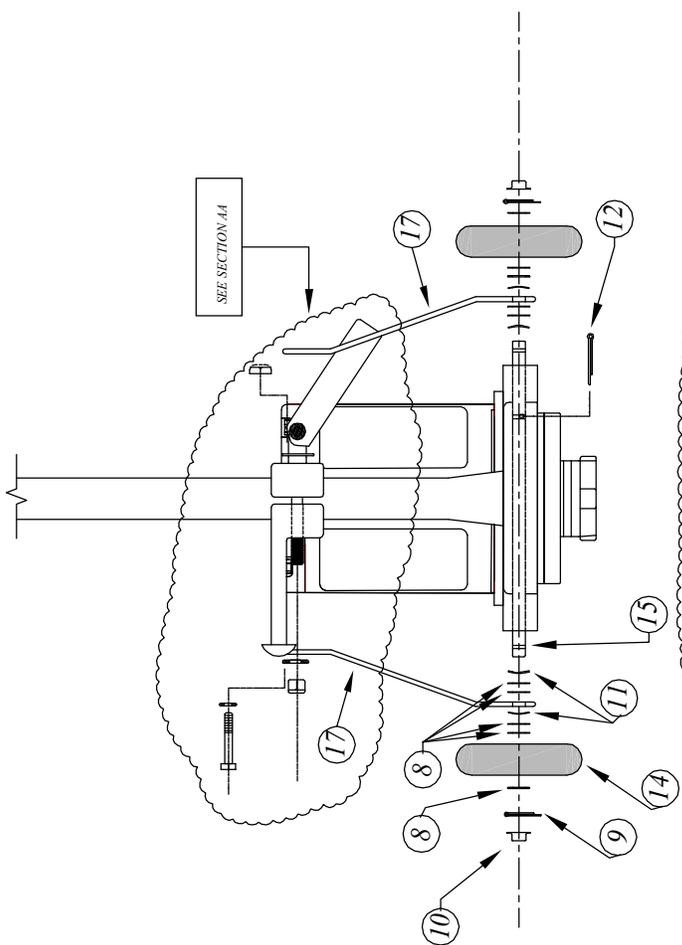
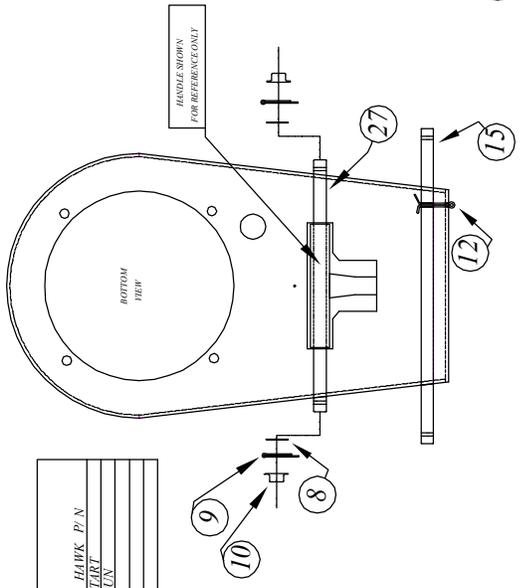
HAWK

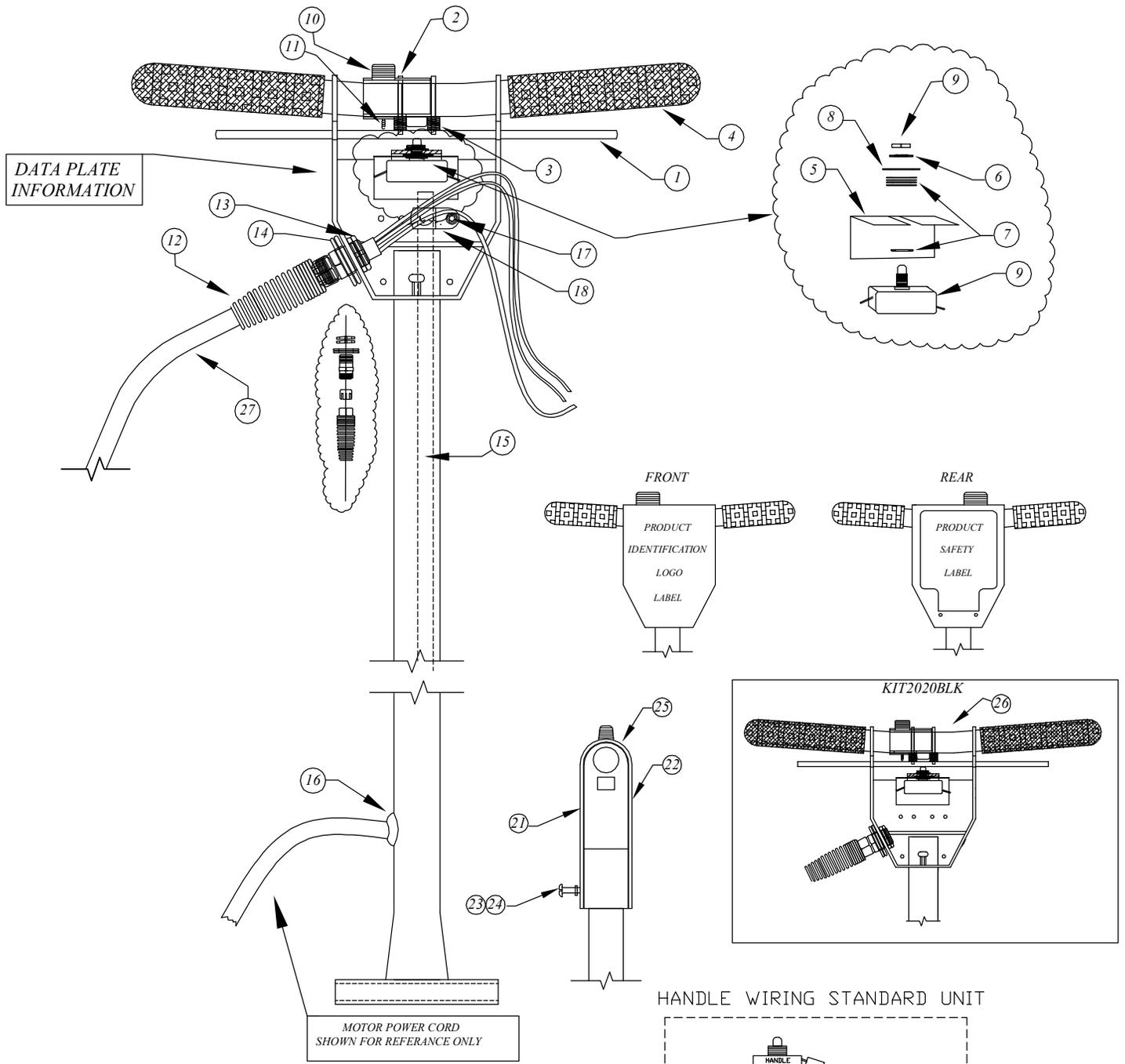
BRUTE



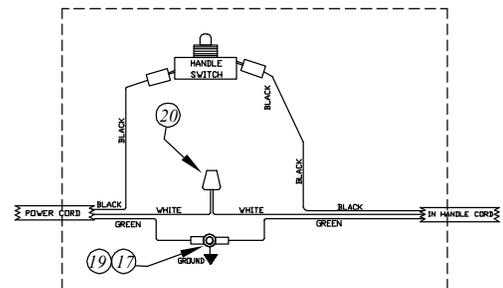
SERVICEABLE MOTOR PARTS

| DESCRIPTION | HAWK P/N | HAWK P/N |
|-----------------------|-----------|-----------|
| START CAPACITOR | CAP START | CAP START |
| RUN CAPACITOR | CAP RUN | CAP RUN |
| STATIONARY SWITCH | | |
| CENTRIFUGAL SWITCH | | |
| TOP-MOTOR DRIP-COILER | | |





HANDLE WIRING STANDARD UNIT



1/25/2016

| PART | | HANDLE ASSY STD FLOOR MACHINE | |
|----------------|-------------------|---|----------|
| DET. NO: | NUMBER | DESCRIPTION | QTY. |
| KIT3011BLK | | TRIGGER REPLACEMENT KIT 14 INCH BLK | 1 |
| 1 | INC IN KIT3011BLK | TRIGGER 14 INCH - BLACK | 1 |
| 2 | INC IN KIT3011BLK | ROLL PIN | 2 |
| 3 | INC IN KIT3011BLK | SPRING - TRIGGER | 2 |
| KIT2011BLK | | HANDLE GRIP REPLACEMENT KIT | 1 |
| 4 | INC IN KIT2011BLK | HANDLE GRIP - BLK | 2 |
| KIT1005 | | SWITCH - MAIN REPLACENENT KIT | 1 |
| 5 | INC IN KIT1005 | SWITCH INSULATION | 1 |
| 6 | INC IN KIT1005 | WASHER LOCK INT. TOOTH 3/8 ZN | 1 |
| 7 | INC IN KIT1005 | WASHER FLAT STEEL ZN | 5 |
| 8 | INC IN KIT1005 | WASHER FLAT 5/16 ZN | 1 |
| 9 | INC IN KIT1005 | SWITCH - MAIN | 1 |
| KIT2006 | | SAFETY SWITCH REPLACEMENT KIT | 1 |
| 10 | INC IN KIT2006 | SAFETY SWITCH | 1 |
| 11 | INC IN KIT2006 | SPRING - SAFETY SWITCH | 1 |
| KIT2005 | | STRAIN RELIEF REPLACEMENT KIT | 1 |
| 12 | INC IN KIT2005 | STRAIN RELIEF | 1 |
| 13 | INC IN KIT2005 | NUT CONDUIT STRAIN RELIEF | 1 |
| 14 | INC IN KIT2005 | WASHER STRAIN RELIEF-ZN | 1 |
| KIT1002 | | HANDLE (STD) HDWR & IN HANDLE CORD REPLACEMENT KIT | 1 |
| 15 | INC IN KIT1002 | IN HANDLE REPLACEMENT CORD (STD) UNITS | 1 |
| 16 | INC IN KIT1002 | GROMMET IN HANDLE CORD | 1 |
| 17 | INC IN KIT1002 | SCREW 10-24 X .50 THRD ROLL PHIL PAN ZN | 4 |
| 18 | INC IN KIT1002 | IN HANDLE LOOP CLAMP | 1 |
| 19 | INC IN KIT1002 | WASHER #10 EXT. TOOTH LCK | 5 |
| 20 | INC IN KIT1002 | WIRE NUT | 3 |
| KIT3008RED | | SWITCH BOX REPLACEMENT KIT | 1 |
| 21 | INC IN KIT1008RED | LABEL - REAR SAFETY WARNING | 1 |
| 22 | INC IN KIT1008RED | LABEL - FRONT | 1 |
| 23 | INC IN KIT1008RED | SCREW 10-24 X .50 THRD ROLL PHIL PAN ZN | 2 |
| 24 | INC IN KIT1008RED | WASHER #10 EXT. TOOTH LCK | 2 |
| 25 | INC IN KIT1008RED | SWITCH BOX COVER - RED | 1 |
| KIT2020BLK | | HANDLE WDNT STD. WITH THE FOLLOWING KITS INSTALLED | 1 |
| 26 | | HANDLE WDNT STD. WITH THE FOLLOWING KITS INSTALLED | |
| | INC IN KIT2020BLK | HANDLE WDNT CHROME PLATED | 1 |
| | INC IN KIT2020BLK | KIT3011BLK TRIGGER REPLACEMENT KIT 14 INCH BLK | 1 |
| | INC IN KIT2020BLK | KIT2011BLK HANDLE GRIP REPLACEMENT KIT | 1 |
| | INC IN KIT2020BLK | KIT1005 SWITCH - MAIN REPLACENENT KIT | 1 |
| | INC IN KIT2020BLK | KIT2006 SAFETY SWITCH REPLACEMENT KIT | 1 |
| | INC IN KIT2020BLK | GROMMET IN HANDLE CORD | 1 |
| | INC IN KIT2020BLK | KIT2005 STRAIN RELIEF REPLACEMENT KIT | 1 |
| KIT1032 | | POWER CORD & STRAIN RELIEF REPLACEMENT KIT | 1 |
| 27 | INC IN KIT1032 | E0003Y-1 POWER CORD | 1 |
| | INC IN KIT1032 | KIT 2005 STRAIN RELIEF KIT | 1 |

1/24/2015

| DETAIL NUMBER | PART NUMBER | BRUTE / TEXHD MACHINE DESCRIPTION | QTY. REQ'D |
|------------------|----------------------|--|---------------|
| KIT3012BLK | | FRAME STD. MACHINE | 1 |
| 1 | INC IN KIT3012BLK | FRAME STD. - 2 SPEED BLK | 1 |
| | | SEE DATA PLATE FOR PROPER BRUSH COVER SIZE | |
| KIT3013RED | | BRUSH COVER 13 INCH W/BLK BUMPER | 1 |
| 2 | INC IN KIT3013RED | BUMPER 13 INCH BLK | 1 |
| 3 | INC IN KIT3013RED | BUSH COVER 13 INCH - RED | 1 |
| KIT3015RED | | BRUSH COVER 15 INCH W/BLK BUMPER | 1 |
| 2 | INC IN KIT3015RED | BUMPER 15 INCH BLK | 1 |
| 3 | INC IN KIT3015RED | BUSH COVER 15 INCH - RED | 1 |
| KIT3017RED | | BRUSH COVER 17 INCH W/BLK BUMPER | 1 |
| 2 | INC IN KIT3017RED | BUMPER 17 INCH BLK | 1 |
| 3 | INC IN KIT3017RED | BUSH COVER 17 INCH - RED | 1 |
| KIT3020RED | | BRUSH COVER 20 INCH W/BLK BUMPER | 1 |
| 2 | INC IN KIT3020RED | BUMPER 20 INCH BLK | 1 |
| 3 | INC IN KIT3020RED | BUSH COVER 20 INCH - RED | 1 |
| KIT2015 | | BRUSH COVER HARDWARE MTG. KIT | 1 |
| 4 | INC IN KIT2015 | SPACER 1.5 L | 4 |
| 5 | INC IN KIT2015 | WASHER LOCK 5/16 | 4 |
| 6 | INC IN KIT2015 | SCREW SOCKET CAP 5/16-18 X 2.0L | 4 |
| KIT2010 | | HARDWARE KIT STD. MACHINE | 1 |
| 8 | INC IN KIT2010 | FLAT WASHER ZINC | 10 |
| 9 | INC IN KIT2010 | COTTER PIN 3/32 X 1.0L ZN | 4 |
| 10 | INC IN KIT2010 | PUSH NUT .500 PLATED | 4 |
| 11 | INC IN KIT2010 | WASHER SPRING .505 ID ZN | 4 |
| 12 | INC IN KIT2010 | COTTER PIN 5/32 X 1.25L ZN | 1 |
| KIT2007 | | WHEEL KIT STD. MACHINE COMPLETE W/HDWR | 1 |
| 14 | INC IN KIT2007 | WHEEL 5.0 INCH W/BALL BEARING | 2 |
| 15 | INC IN KIT2007 | AXLE WHEEL PLATED | 1 |
| | INC IN KIT2007 | KIT2010 HARDWARE KIT STD. MACHINE | 1 |
| KIT3006BLK | | STANDARD MACHINE CONNECTING LEG KIT BLACK | 1 |
| 17 | INC IN KIT3006BLK | CONNECTING LEG BLACK | 2 |
| | INC IN KIT3006BLK | KIT 2010 HARDWARE KIT STD. MACHINE | 1 |
| KIT3010BLK | | HANDLE CLAMP, CORD HOOK & CAM LOCK ASSY KIT COMP | 1 |
| 19 | INC IN KIT3010BLK | CORD HOOK CAP-BLK | 1 |
| 20 | INC IN KIT3010BLK | CORD HOOK -BLK | 1 |
| 21 | INC IN KIT3010BLK | NUT NYLOC THN .375-16 ZN | 1 |
| 22 | INC IN KIT3010BLK | CAM LOCK ASSY - BLK | 1 |
| 23 | INC IN KIT3010BLK | WASHER FLAT .375 BLK OXIDE | 2 |
| 24 | INC IN KIT3010BLK | NUT NYLOC FULL .375-16 | 1 |
| 25 | INC IN KIT3010BLK | BOLT .375-16 X 2.0L GR8 BLK | 1 |
| KIT2018 | | HANDLE SHAFT STANDARD MACHINE KIT | 1 |
| 27 | INC IN KIT2018 | HANDLE SHAFT STANDARD MACHINE PLATED | 1 |
| | INC IN KIT2018 | KIT2010 HARDWARE KIT STD. MACHINE | 1 |
| KIT2022 | | MOTOR FAN GUARD KIT 180F TEFC | 1 |
| 28 | INC IN KIT2022 | GUARD | 1 |
| 29 | INC IN KIT2022 | SCREW 2.5L X #12 SCK HD SHT MTL | 4 |
| 30 | INC IN KIT2022 | SPACER | 4 |
| | | SEE DATA PLATE FOR PROPER MOTOR INFORMATION | |
| KIT1022CHROME | | MOTOR 180F CHROME TEFC W/ GEARBOX INSTALLED | 1 |
| 31 | INC IN KIT1022CHROME | MOTOR CHROME 180F TEFC | 1 |
| 32 | INC IN KIT1022CHROME | GEARBOX XHD 3 IDLER W/FLANGE | 1 |
| 33 | KIT1025 | GEARBOX XHD 3 IDLER (FLANGE ONLY) | 1 |
| 34 | KIT1018 | GEARBOX XHD 3 IDLER ONLY (NO FLANGE) | 1 |
| KIT1022BLK | | MOTOR 180F PAINTED TEFC W/ GEARBOX INSTALLED | 1 |
| 31 | INC IN KIT1022BLK | MOTOR TEXHD 180F TEFC | 1 |
| 32 | INC IN KIT1022BLK | KIT1030 GEARBOX XHD 3 IDLER W/FLANGE | 1 |
| 33 | KIT1025 | GEARBOX XHD 3 IDLER (FLANGE ONLY) | 1 |
| 34 | KIT1018 | GEARBOX XHD 3 IDLER ONLY (NO FLANGE) | 1 |

LIMITED WARRANTY

Your HAWK equipment which has been manufactured, tested and inspected in accordance with carefully specified engineering requirements, is warranted to be free from defects in material and workmanship. This Limited Warranty is, however, subject to the Following qualifications, conditions and limitations which are set forth to provide you and all users of the HAWK equipment with information concerning the duration, extent, availability, and applicability of this HAWK Limited Warranty, the procedure to be taken to obtain its performance, and other information concerning the **HAWK Limited Warranty policy**.

The HAWK ENTERPRISES Limited Warranty is extended to the original end user as follows:

Machines: 3 year parts replacement and 1 year service labor warranty.

Replacement parts guaranteed for 90 days from date of installation against defects in material and workmanship.

This Limited Warranty will not cover damage attributable to the following:

- (1) Improper, unreasonable or negligent use or abuse of the equipment
- (2) Abrasions or punctures of the equipment.

The start date of the Limited Warranty coverage shall be the purchase date of the original end user or six months from the date the machine was shipped from the Factory, whichever comes first.

PARTS OF EQUIPMENT NOT COVERED BY THE LIMITED WARRANTY

Certain parts of equipment require replacement in the ordinary use due to normal wear by reason of their characteristics. Normal wear items such as cords, switches, bumpers, bearings, etc. are excluded from the Limited Warranty.

EXCEPTIONS AND EXCLUSIONS FROM THE LIMITED WARRANTY

This equipment is required to be used on electric current as indicated on the data plate. Otherwise damage, defects, malfunctions or other failure of the equipment arising from use on electric current not as indicated are excepted and excluded from this Limited Warranty. Defects, malfunctions, failure or damage of the equipment caused by improper, unreasonable or neglect use or abuse while in possession of the purchaser are likewise excluded from this warranty. If repair is done on your equipment by anyone other than those designated as authorized to perform such work without first having obtained factory instructions, HAWK ENTERPRISES at its sole option, may determine that this warranty will not apply and that reimbursement for such repair will not be made because of the failure to comply with such factory specified instructions.

PROCEDURE TO BE TAKEN TO OBTAIN PERFORMANCE OF LIMITED WARRANTY REPAIR

To secure repair of the equipment or any warranted parts under this Limited Warranty, the following procedure should be taken. The inoperative equipment or warranted parts, together with satisfactory evidence of the purchase date, must be delivered, with shipping and delivery charges prepaid, to one of the following:

- (1) The dealer from whom purchased;
- (2) Any HAWK distributor's service department in the United States;
- (3) Any HAWK authorized service station in the United States.

If you are unable to locate any of the foregoing, you may write or otherwise communicate with HAWK ENTERPRISES before repair service is performed by anyone else. In such event, HAWK ENTERPRISES will provide either the location or a closely available HAWK distributor service department, or HAWK authorized service station or other factory instructions. Upon compliance with the above procedure, all warranted defects will be repaired, at no additional charge or costs to the customer, and the repaired product returned to the customer, with all shipping and delivery charges pre-paid. In following the procedures set forth, PLEASE MAKE CERTAIN to state the model, type and serial number as shown on the data plate of the equipment.

REPLACEMENT

In the event of a defect, malfunction or failure of your HAWK equipment or any warranted part to conform with this warranty, HAWK may, at its sole option and own expense, replace the equipment or any warranted part with another new, identical or reasonably equivalent model or part in lieu or repairing the defect.

NO REFUND OF PURCHASE PRICE

HAWK will not, as a matter of its Limited Warranty policy, refund the customer's purchase price.

LIMITED WARRANTY REGISTRATION CARD FOR YOUR EQUIPMENT AND REQUEST FOR INFORMATION

Your HAWK distributor from whom you purchased your equipment is responsible for the registration of your Limited Warranty with the factory. Any information or questions you may have concerning your HAWK ENTERPRISES equipment or this Limited Warranty may likewise be secured from the factory. This Limited Warranty will give you specific legal rights, and you may also have other rights which vary from state to state.